

QUIMIBERICA, S.A.

NORMAL SERVICE PURE CUTTING OIL



TECHNICAL INFORMATION

DESCRIPTION AND APPLICATION

Pure cutting oil for general machining. Cutting oil specially designed for machining and lubrication of metals in medium work severity operations.

PROPERTIES

- This cutting oil is characterized by reducing friction between the workpiece and the tool.
- Low corrosiveness towards ferrous materials.
- Excellent oxidation stability.
- Free of chlorine and heavy metals.
- Does not stain most non-ferrous metals.

TYPE ANALYSIS

PARAMETERS	UNITS	VALUE
Color	-	Amber
Density at 15°C	g/cm ³	0,863
Viscosity at 40°C	cSt	>10
Flash point	°C	>160
Pour point	°C	<-9
Copper corrosión	-	Comply

The characteristics mentioned represent typical values.

HOW TO USE

The oil is used as supplied, without mixing it with water or thinners.

STORAGE CONDITIONS AND EXPIRATION

The product does not require special storage measures.

As general storage conditions, heat sources, radiation, electricity and contact with food should be avoided.

Store closed containers between 5 and 35°C, in a dry and well-ventilated place.

Best before date: 1 year.



PACKAGING

20 L
50 L
200 L

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This information is given as a guide and does not imply contractual liability. The technical data are average values and are subject to the usual fluctuations in production, and do not constitute a product specification. Before using the product, it is recommended to read the information contained on the packaging. Quimiberica S.A. products are covered by a legal guarantee (Guarantee Law) against lack of conformity under the provisions of the General Law for the Defence of Consumers and Users (Royal Legislative Decree 21/2007) provided that the storage conditions specified in this technical data sheet are met. This technical data sheet specifies the duration of said product guarantee.